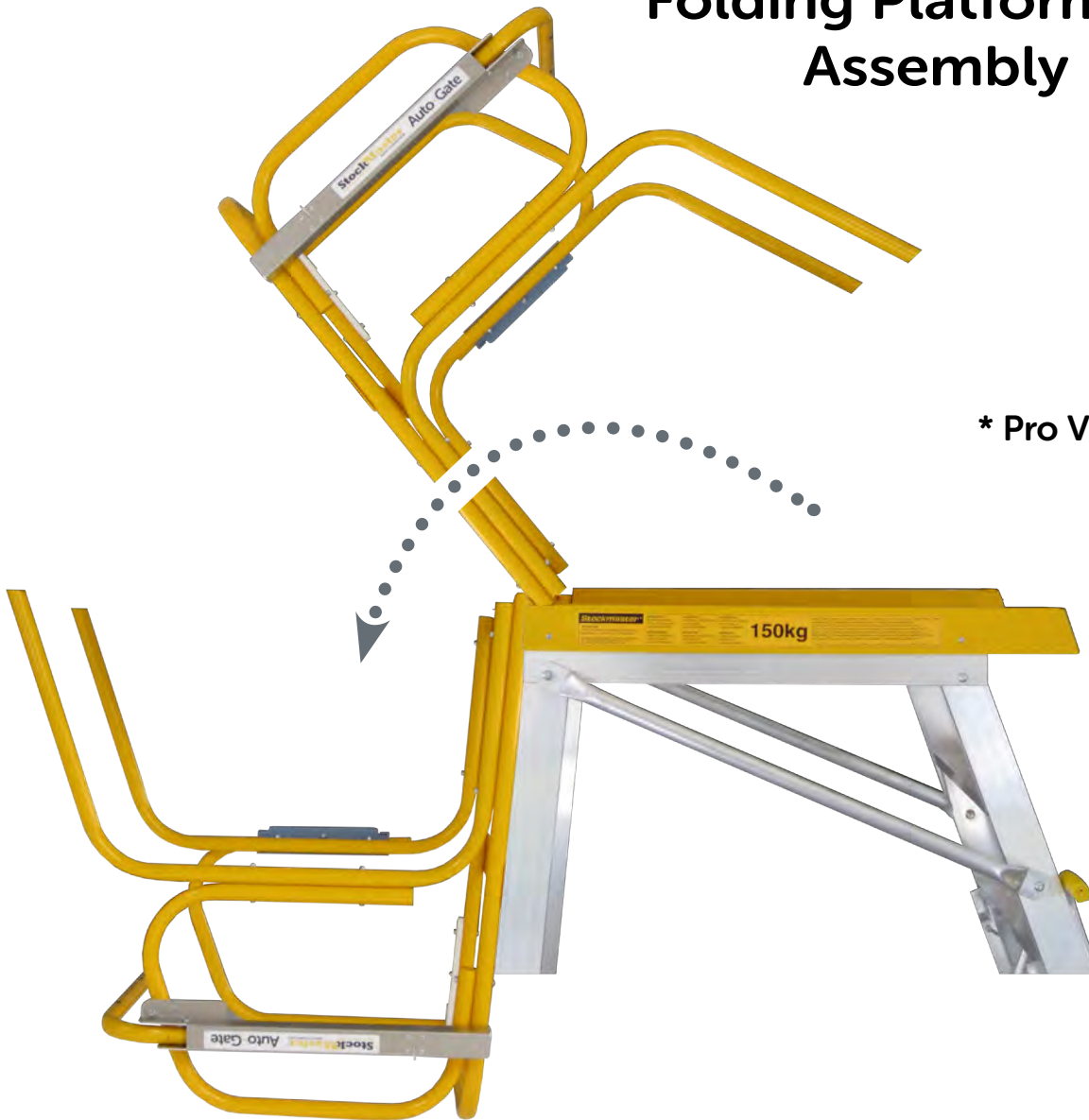


## Folding Platform Safety Rail Assembly Instructions



\* Pro Version shown

# Folding Platform Safety Rail Assembly

**IMPORTANT:** To avoid assembly problems follow these instructions exactly.

**NOTE:** For Brand New Builds - Start at Step 1.

For Retrofitting to Previously Assembled Units - Start at Step 5

**Step 1** - Remove the bolt connecting the Kickrail to the Platform at A and fix the Short Bracket at this position to the Kickrail. Replace the bolt & *tighten*. (See illustration No. 1)

**Step 2** - Fix the Long Bracket to the Rear Safety Rail using the M6 x 16 screws at B. Place the nut inside the tube and *tighten*. (See illustration No. 2)

**Step 3** - Lift the Safety Rail into position on the Platform. Position the Brackets as illustrated. Place 2 Nylon Washers between the Brackets and fasten using the M8 x 20 bolts. Tighten the assembly to allow free movement of the hinge action. (See illustration No. 3)

**Step 4** - Thread one eye of the Stainless Steel Lanyard through the ring on the end of the Detent Pin and engage the pin in the upper hole of the Kickrail. For sizes 3 to 5 - Attach the other end of the Lanyard to the Platform Kickrail at C using the M6 x 16 screw and washer supplied. For sizes 6 to 14 - Attach the other end of the Lanyard to the Kickrail during step 1 of Handrail Assembly. (See illustration No. 4)

**NOTE:** Step 5 above to be done in conjunction with Step 2 Platform Safety Rail Assembly, replacing the M6 x 40mm bolt with the Detent Pin.

**NEXT:** Proceed to Step 2 of Platform Safety Rail Assembly.

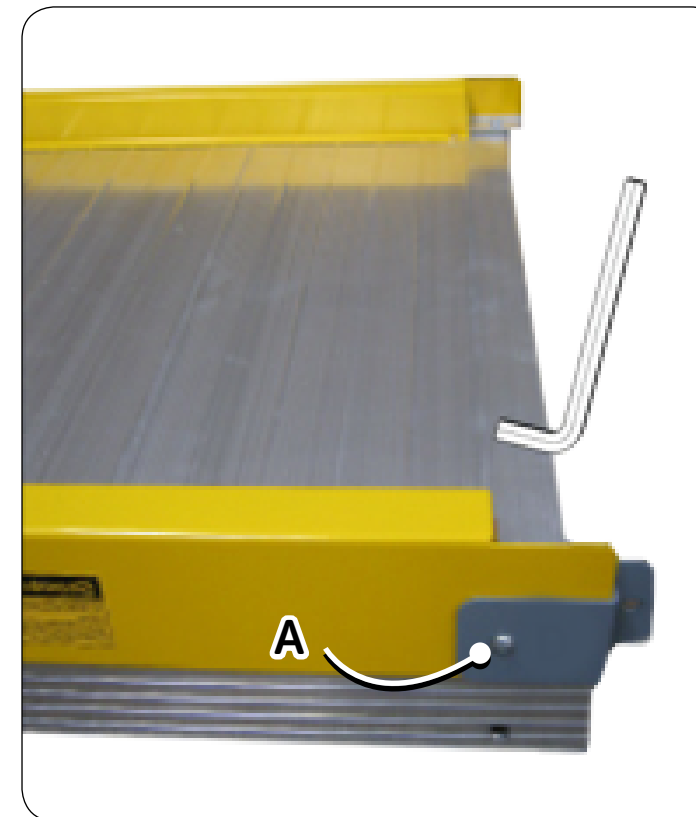


Illustration 1

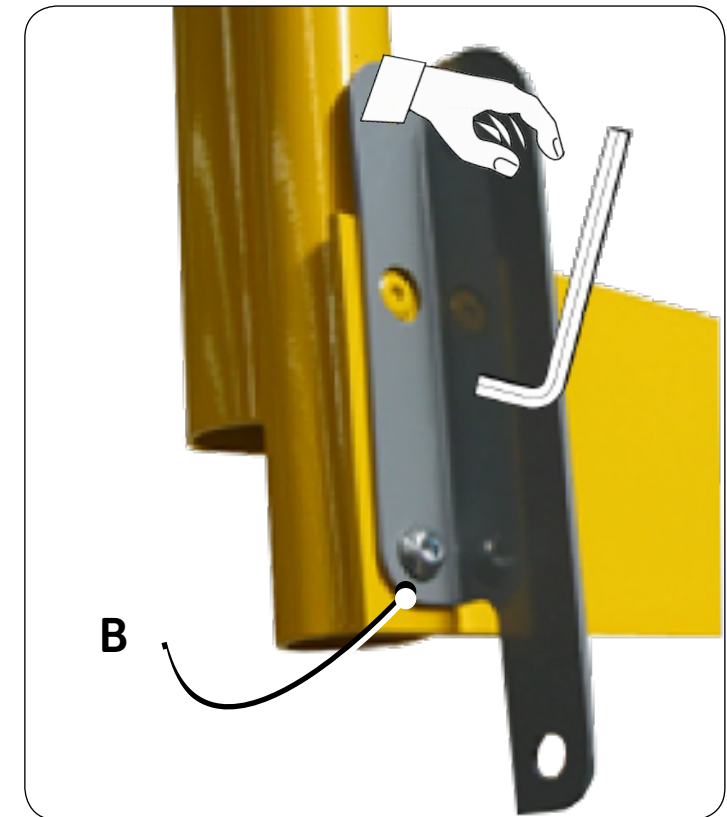


Illustration 2



Illustration 3

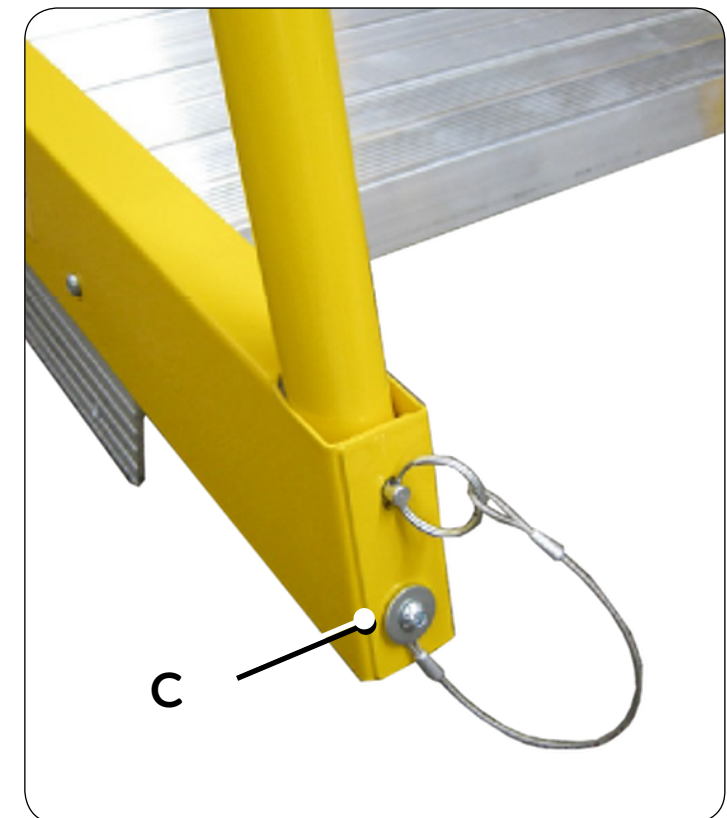


Illustration 4

# Folding Platform Safety Rail Assembly

# Folding Platform Safety Rail Assembly

**IMPORTANT:** To avoid assembly problems follow these instructions exactly.

## RETROFIT INSTRUCTIONS:

**Step 5** - Place the Stockmaster on its side. Remove the bolts connecting the Platform to the Frames at A and B and retain for re-use. Repeat for the other side. Remove Handrails (if fitted) and retain the fastenings. Remove the Platform and stand it upright. (See illustration No. 5)

**Step 6** - Remove bolt connecting the Safety Rail to the Kickrail front at C and discard (see inset photo).

a) Remove bolt connecting the Kickrail to the platform at D and retain

b) Remove the bolt at E and discard

c) Remove the bolt at F and discard (See illustration No. 6)

**Step 7** - Separate the Safety Rails from the Platform and place to one side. Mount the Short Bracket to the kickrail at D. Use the bolt from Step 2-a) and **tighten**. (See illustration No. 7)

**Step 8** - Fix the Long Bracket to the Rear Safety Rail using the M6 x 16 screws at E. Place the nut inside the tube and tighten. Use the M6 x 70 screws at F and fasten the Bracket, Rear Safety Rail and Side Safety Rail together. **Tighten the assembly**. (See illustration No. 8)

**Step 9** - Lift the Safety Rails back into position on the Platform. Position the Brackets as illustrated. Place 2 Nylon Washers between the Brackets and fasten using the M8 x 20 bolts. Tighten the assembly to allow free movement of the hinge action. (See illustration No. 9)

**Step 10** - Thread one eye of the Stainless Steel Lanyard through the ring on the end of the Detent Pin and engage the pin in the upper hole in the Kickrail. For sizes 5 and below, attach the other end of the lanyard to the Platform Kickrail at G using the M6 x 16 screw and washer supplied. For sizes 6 and above, attach the other end of the lanyard to the Platform Kickrail at G when performing when re-assembling the Handrail using the original fastener. (See illustration No. 10)

**Step 11** - Re-assemble the Platform to the Frames at A and B using the fasteners set aside in step 5. **Finger tight only**. Re-assemble the Handrails (if fitted) **Finger tight only** and stand the unit upright. Ensure the Ladder is standing on a level surface flexing it so all four feet sit firmly on the floor. When there is no evidence of rocking, Tighten all fasteners

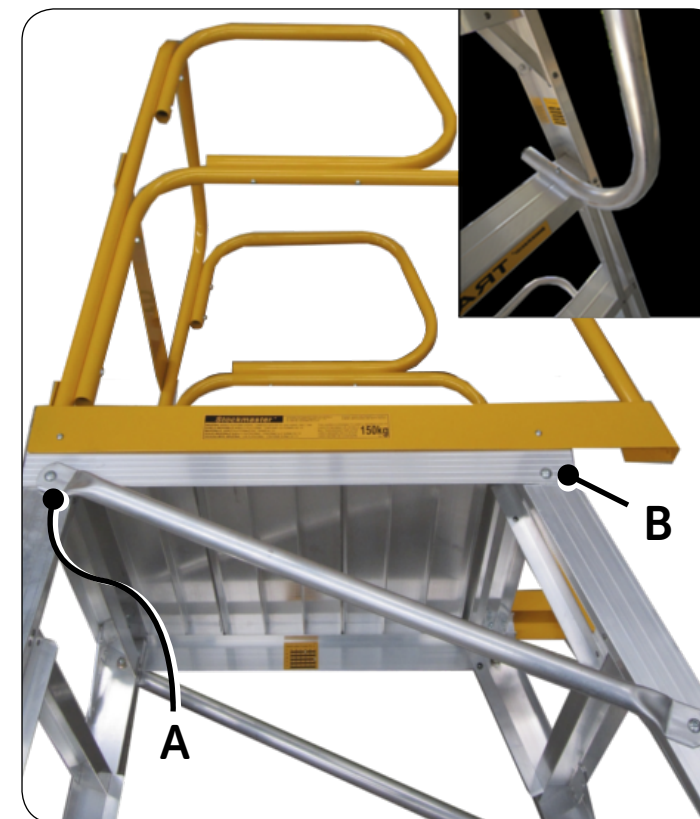


Illustration 5

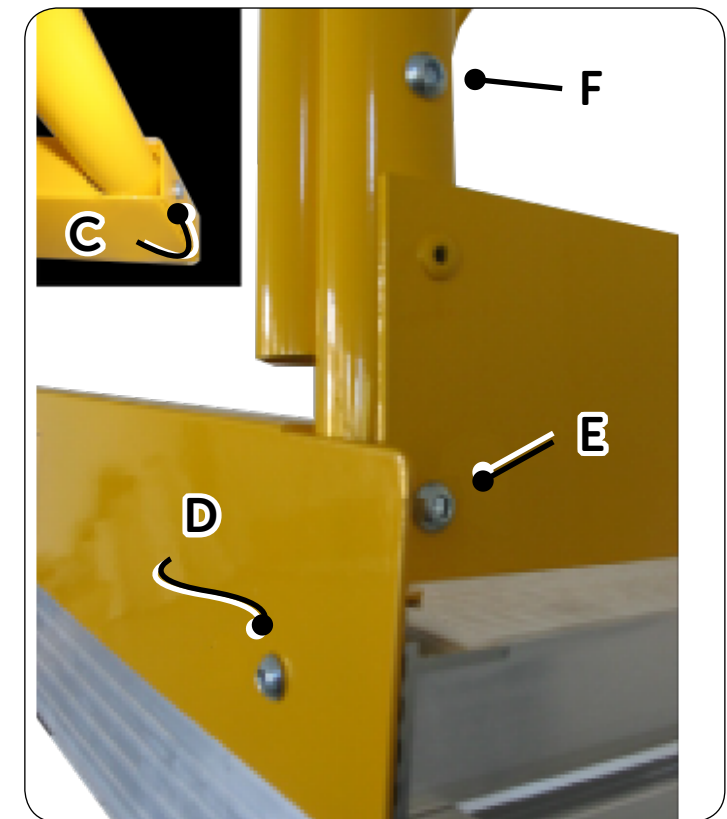


Illustration 6

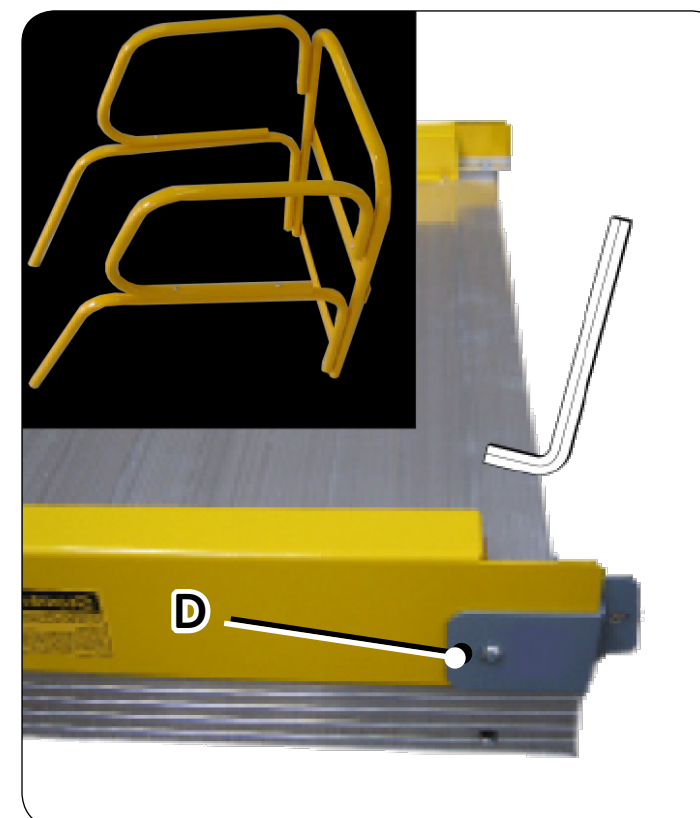


Illustration 7

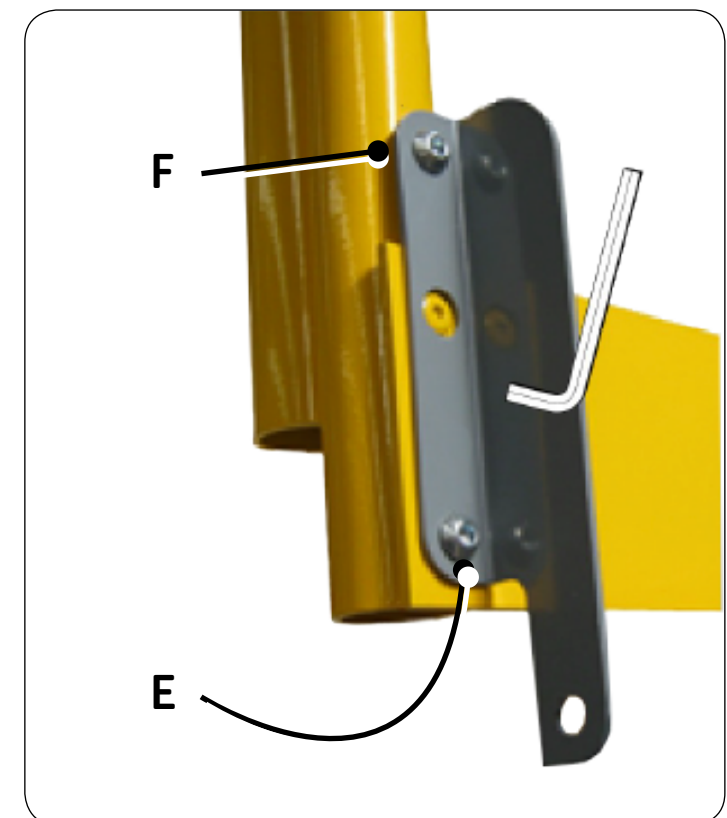


Illustration 8





Illustration 9

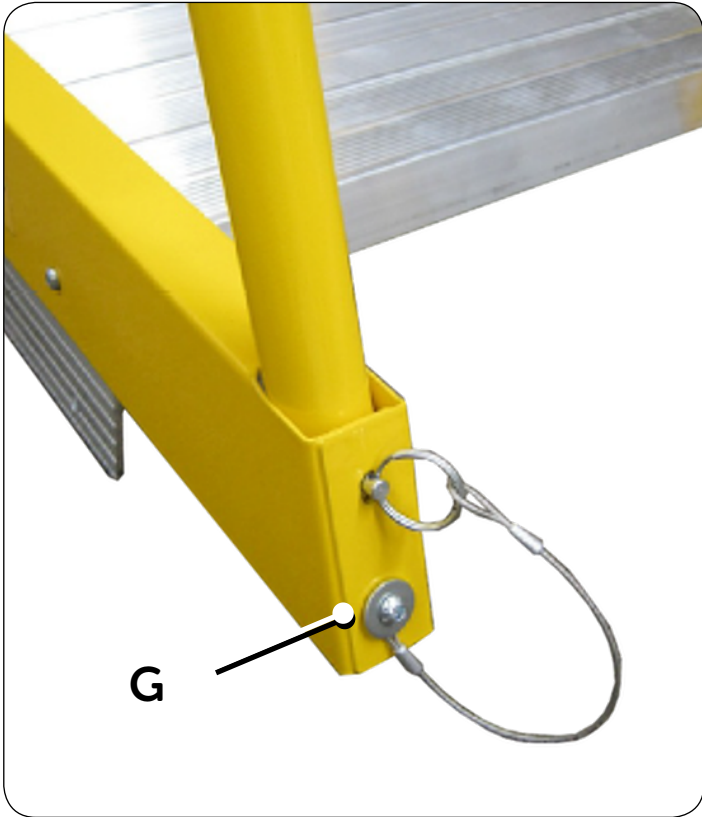


Illustration 10

This completes the product assembly.