

STABI-LEG Assembly

STABI-LEG

Tracker 

Navigator 

Lift  Truk



BEFORE USE

See

User Instruction Manual

Defect as a result of incorrect assembly will not be covered under your product warranty

BEFORE USE

See

Gebruikershandleiding

Elk defect als gevolg van incorrecte montage valt niet onder onze productgarantie

STABI-LEG Assembly

IMPORTANT: To avoid assembly problems follow these instructions exactly.
Work Safely - Do not stand the frames upright when assembling. Place the frames in the positions as shown in the illustrations.

Assembling the Actuating Arm.

Step 1- Orientation: Identify whether you are assembling the Left-Hand Side (LHS) or Right-Hand Side (RHS) arm, according to Image 1 and perform step 2 relative to the selected orientation.

Note: (RHS) and (LHS) are defined as viewed from the step end of the Platform ladder

Step 2- Position the **Long Tube** horizontally and the **Short Tube** on top vertically, forming a 90° angle. Insert **1 x M8 x 70mm Button Head Screw** through the aligned top holes of the short tube (a) gusset plate (b) and the long tube (c) and secure it with **1 x M8 Flange Nut** on the opposite side. Insert **2 x M8 x 40mm Button Head Screws** through the remaining gusset plate and tube holes to form a "T" shape. Secure each with **1 x M8 Flange Nut**. Tighten all fasteners. Complete the second **Actuating Arm** using the same method mirroring the orientation if switching from LHS to RHS (or vice versa).

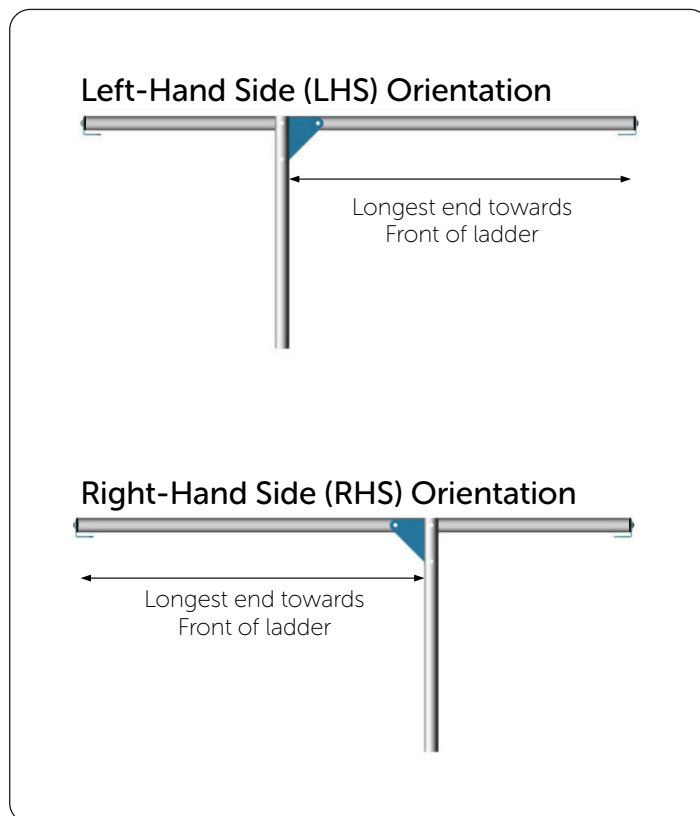


Illustration 1

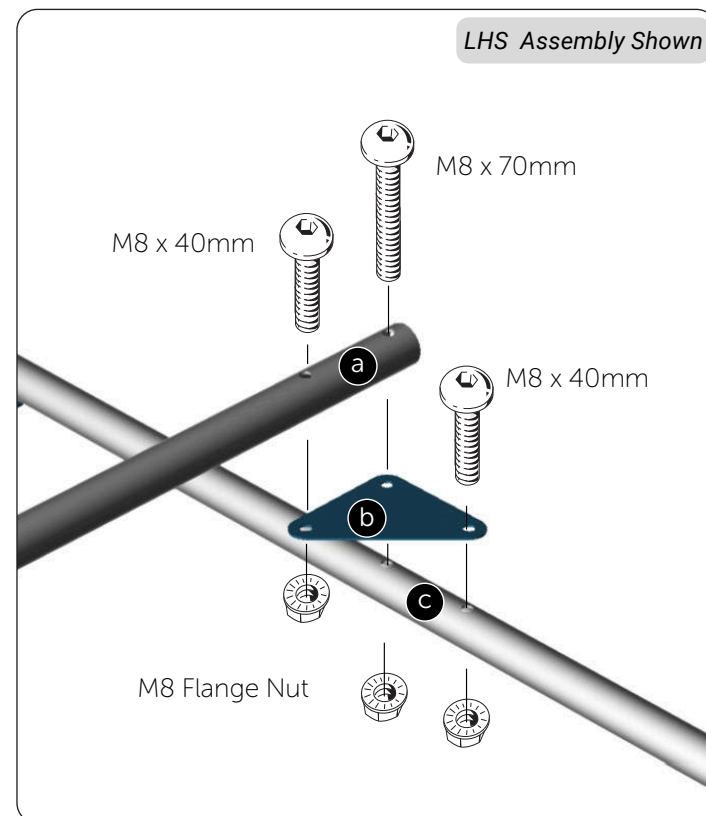


Illustration 2

STABI-LEG Assembly

IMPORTANT: To avoid assembly problems follow these instructions exactly.
Work Safely - Do not stand the frames upright when assembling. Place the frames in the positions as shown in the illustrations.

Assemble STABI-LEG to the ladder

Step 3- Orientation: Identify whether you are assembling the Left-Hand Side (LHS) or Right-Hand Side (RHS) and select the correctly configured Actuating Arm according to Image 3.

Step 4- Fix the **Actuating Arm** at positions (a) and (b) on the ladder frames using **2 x M8 x 20 Hex Head Bolts** and **M8 Flange Nuts** supplied. As per Image 4. Securely tighten fasteners.

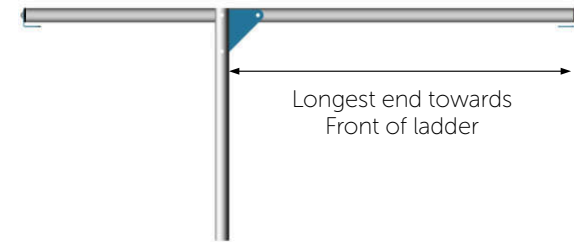
Step 5- Lay the **Adjustable Leg** assembly over top of the **Actuating Arm** and fix the swivel bracket at the top of the leg assembly to the midpoint of the platform (a) using **1 x M8 x 20 Hex Head Bolt** and **M8 Flange Nut** supplied. As per Image 5. Securely tighten fastener.

Step 6- Using **1 x M70 x 8mm Button Head Screw**, **1 x Nylon Bush**, and **1 x M8 Nyloc Nut**. Attach the end of the **Actuating Arm** to the **STABI-LEG Actuating Slide** in the configuration shown in Image 6. Tighten this fixing until firm only and then back it off slightly.

IMPORTANT: In Step 6, the attachment must allow free movement and rotation of the parts. As a starting point, Tighten the fixing until it is firm then loosen by 1 to 2 flats of the nut.

Check: When the unit is in the upright position and STABI-LEG does not open and close freely, loosen the nut further until smooth operation is achieved.

Left-Hand Side (LHS) Orientation



Right-Hand Side (RHS) Orientation

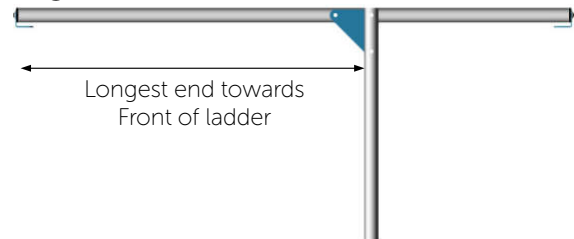


Illustration 3

LHS Assembly Shown

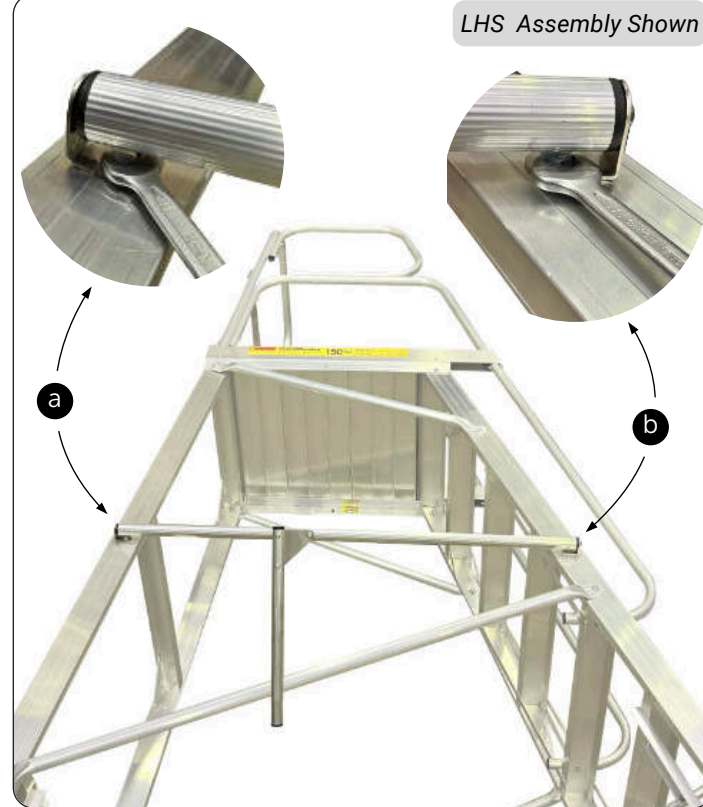


Illustration 4

LHS Assembly Shown



Illustration 5

LHS Assembly Shown

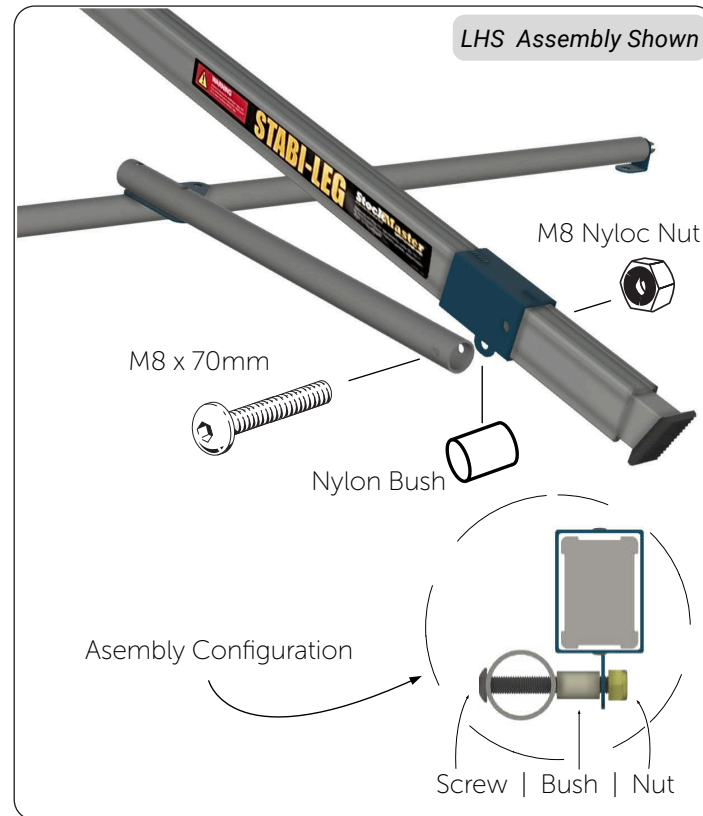


Illustration 6

This completes the product assembly.

USER INSTRUCTIONS

Before use see the

Gebruikershandleiding

Use this manual to form part of your Risk Assessment

WARRANTY

Thank you for choosing StockMaster.
Your safety is in good hands

Register your 2 year warranty online at

www.stockmastereurope.nl